

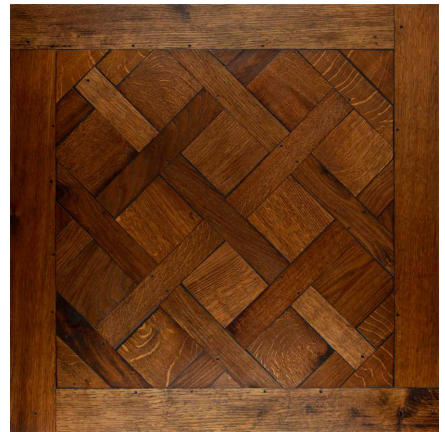
# TABLE ANTIQUE

majestic, tactful  
& dignified

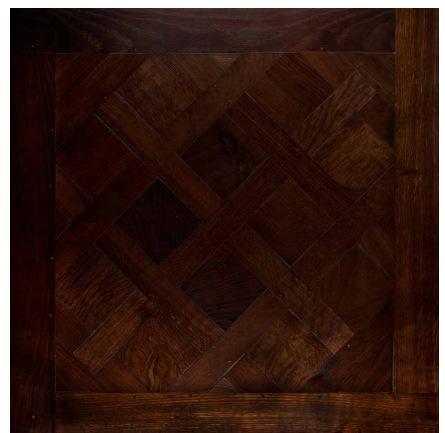
Collection



Antique light




Antique medium



Antique dark

# Board parquet antique collection

## Product specifications

<b>Description</b>	Construction: Multi-layer engineered board Top-Layer: Oak veneer Carrier: Birch plywood
<b>Length x Width</b>	800 x 800 mm
<b>Thickness</b>	19 mm (± 0,5 mm)
<b>Top-layer</b>	2.8 mm, glued waterproof and formaldehyde-free.
<b>Surface</b>	Schotten & Hansen pre-finished, permeable surface. Surface treatment with natural oils, resins and waxes. Schotten & Hansen surfaces can be regenerated without sanding or mechanical treatment. Avoid strongly acidic and alkaline agents.
<b>Wood moisture content</b>	On delivery: approx. 8 % ex works. A special drying process during production reduces shrinkage and swelling behaviour of the floor boards after installation.
<b>Emissions</b>	Formaldehyde emission according to EN 14342: Class E1, measured as EN 717- 1 VOC-emission according to AgBB scheme < 1 mg / m <sup>3</sup> . 
<b>Fire behaviour classification</b>	Dfl – s1 according to EN 14342:2013
<b>Profile processing</b>	Groove on all sides. Chamfer: approx. 0.7 mm, 30°. Connection by means of external springs (11 mm wide, 5 mm thick).
<b>Installations</b>	Full bonding with permanently elastic adhesive. Installation according to DIN 18356. Requirement on subsoil: Installation-ready subsoil according to DIN 18356 and DIN 18202 chart 3, line 4 increased requirements. Recommended adhesive: BONA Quantum or adhesive of equal quality (adhesive used for installation has to be approved by general building inspectorate); suitable for gluing on screed.
<b>Underfloor heating</b>	Schotten & Hansen parquet are well-suited for use in combination with underfloor heating with hot water or electrically. Heat conductivity $\lambda$ [W/(m*K)]: top layer oak 0.12 (calculated according to EN 14342:2013) Heat contact resistance R [m <sup>2</sup> K/W]: top layer oak 0.11 (calculated according to EN 14342:2013) Maximum surface temperature: 29° C.
<b>Cleaning &amp; Care</b>	Schotten & Hansen cleaning and caring products. Schotten & Hansen recommends the use of a floor polishing machine. For further information please see the cleaning and caring instructions or contact our service department: <a href="mailto:service@schotten-hansen.com">service@schotten-hansen.com</a>
<b>Recycling</b>	Schotten & Hansen wood products are recyclable according to the waste wood regulation category A2 and can therefore be reused for the production of wood-based materials.

# Board parquet antique collection

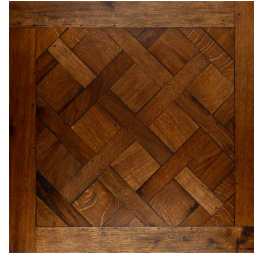
## Collection Colours

light

medium

dark

Board parquet antique



## Character Selection

6 Engeli

Very vibrant structure with selected knots, pronounced shrinkage and wind cracks, repaired by hand.

## Treatment <sup>1</sup>

6 Engeli

Naturally dried surface with antique-looking filled joints and nail holes.

Colour between floorboards is subject to variations and display exhibits or samples, as far as these are due to the natural quality of the used material as well as customary.

<sup>1</sup> Patented Schotten & Hansen surface treatment.



**Schotten  
& Hansen**

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T +49 8861 90804-0, kontakt@schotten-hansen.com, www.schotten-hansen.com

# Board parquet antique collection

## Further Information

### Indoor climate and wooden floor

Wood is a natural material that is adjusting to the indoor climate. Wood absorbs moisture from the air and releases it again.

We would like to point out that during the heating period, the floorboards might strongly dry out and thus develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

With the maintenance of a comfortable and healthy indoor climate of 20° C and 50% relative humidity during the heating season, you can largely avoid the negative effects of this natural phenomena. Thermal- and hygrometers control the air in your rooms easily. In case the air is too dry, suitable measures for humidifying the air must be taken. We recommend you a humidifier control - hygrostat for obtaining a constant air humidity.

Installation should be carried out professionally by a trained Schotten & Hansen partner.

### Bonding

The preparation of the subsoil is to be carried out in accordance with the guidelines of the adhesive manufacturer and relevant DIN standards.

For the bonding of all Schotten & Hansen floor products we recommend a solvent-free and elastic adhesive.

In the process of glueing, full bonding to the subsoil and a sufficient contact pressure during the setting has to be ensured.

### Bonding on Screed

First, an inspection of the subsoil and the application requirements has to be conducted according to VOB Part B DIN 1961 and Part C DIN 18356.

Due to the large lengths and widths of some flooring products, increased care is required for the evenness of the subsoil.

### Installation on underfloor heating

All Schotten & Hansen long boards are to be fully bonded with elastic adhesive to underfloor heating. Prior to this, a thorough inspection of the heating screed's readiness for installation has to be carried out – in particular the heating protocol and the details of test points (pursuant to DIN standards) have to be documented by the screed layer. The adhesive must be suitable for bonding on an underfloor heating system.

Please observe the maximum surface temperature of 29° C.

Additionally, during a heating-period the air humidity should be improved. Otherwise the floorboards might strongly dry out and develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

### Important measurements prior to installation:

- Let the unpacked workpieces acclimatise in the final room conditions for approx. one week until the equilibrium moisture content is reached.
- Switch off underfloor heating three days before installation.
- Measure moisture content of the screed.
- Keep room climate constant at 45 % ± 5 % relative air humidity. This also applies for the next few days after the installation (during this time increase underfloor heating by 5° C per day).
- Prepare a heating protocol.

All information on this data sheet is to be considered as advice and is based on empirical investigations according to today's state of the art. Therefore, all provided information on the suitability, processing and application of our products, as well as technical advice and further particulars, do explicitly not release the customer and/or user from verifying the products' suitability by means of their own tests.

**Schotten  
&Hansen**



# ROUGH CUT

rugged, raw &  
tactile

Collection



Linen light



Linen medium




Linen dark

**Schotten  
& Hansen**

# Rough Cut Collection

## Product specifications

<b>Description</b>	Construction: Three-layer engineered board Top-Layer: Oak veneer Carrier: Softwood
<b>Length<sup>1</sup></b>	2450-5000 mm, in steps of 500 mm <sup>2</sup> ; proportionally short lengths up to 10 %.
<b>Width<sup>1</sup></b>	160-360 mm, in steps of 10 mm
<b>Thickness<sup>1</sup></b>	Approx. 19 mm <sup>3</sup> (± 0,5 mm)
<b>Top-Layer<sup>1</sup></b>	Approx. 4.5 mm; glued waterproof and formaldehyde-free.
<b>Surface</b>	Avoid highly acidic and alkaline substances. Schotten & Hansen pre-finished, permeable surface. Surface treatment with natural oils, resins and waxes. Schotten & Hansen surfaces can be regenerated without sanding or mechanical treatment.
<b>Wood moisture content</b>	On delivery: approx. 8 % ex works. A special drying process during production reduces shrinkage and swelling behaviour of the floor boards after installation.
<b>Emissions</b>	Formaldehyde emission according to EN 14342: Class E1, measured as EN 717- 1 VOC-emission according to AgBB scheme < 1 mg / m <sup>3</sup> 
<b>Fire behaviour classification</b>	Cfl – S 1 according to EN 13501-1:2010
<b>Profile processing</b>	Boards are grooved and tongued on the long sides, Face sides of the boards are grooved. Chamfer: approx. 0.7 mm, 30°. Other chamfer options on request.
<b>Installations</b>	Full bonding with permanently elastic adhesive. Installation according to DIN 18356. Requirement on subsoil: Installation-ready subsoil according to DIN 18356 and DIN 18202 chart 3, line 4 increased requirements. Recommended adhesive: BONA Quantum or adhesive of equal quality (adhesive used for installation has to be approved by general building inspectorate); suitable for gluing the floorboards on screed.
<b>Underfloor heating</b>	Schotten & Hansen floorboards are well-suited for use in combination with underfloor heating with hot water or electrically. Heat conductivity $\lambda$ [W/(m*K)]: top layer oak 0.12 (calculated according to EN 14342:2013) Heat contact resistance R [m <sup>2</sup> K/W]: overall construction 0.15 (calculated according to EN 14342:2013) Maximum surface temperature of the floorboards: 29° C.
<b>Cleaning &amp; Care</b>	Schotten & Hansen cleaning and caring products. Schotten & Hansen recommends the use of a floor polishing machine. For further information please see the cleaning and caring instructions or contact our service department: <a href="mailto:service@schotten-hansen.com">service@schotten-hansen.com</a>
<b>Recycling</b>	Schotten & Hansen wood products are recyclable according to the waste wood regulation category A2 and can therefore be reused for the production of wood-based materials.

<sup>1</sup> Dimensions may vary slightly due to production conditions. Distribution of lengths and widths according to production requirements.

<sup>2</sup> Possible fixed lengths: 2450, 3000, 3500, 4000, 4500, 5000 mm

<sup>3</sup> Other total thickness of boards possible on request.

# Rough Cut Collection

## Collection Colours

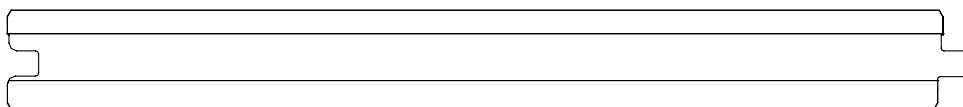
	light	medium	dark
Linen			

## Selection

2 Medium	Distinct wood structure with knots, shrinkage and wind cracks, mended by hand.
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## Treatment

5 Rough Cut	When the wood is cut at a sawmill, grooves, which run at a 90° angle to the length, are created and result in a matt shimmering surface with a pleasantly lively appearance.
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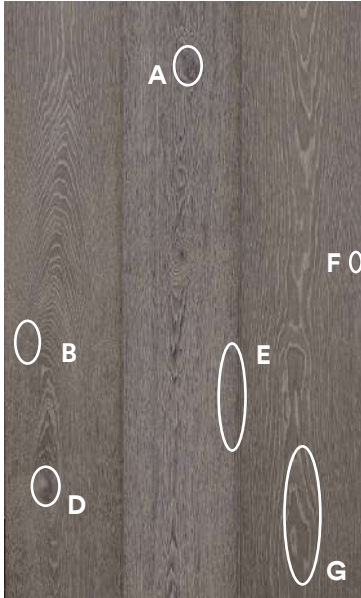
We reserve the right to deviations in color compared to exhibits or samples, insofar as these are in the nature of the materials and are customary in the trade.

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&Hansen**

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### 1. Fine

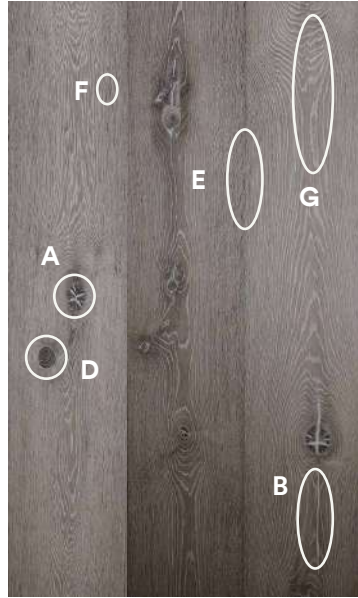
Even and calm wood structure, with few small knots and fine cracks, mended by hand.



Not included: Splay knots, moon rings

### 2. Medium

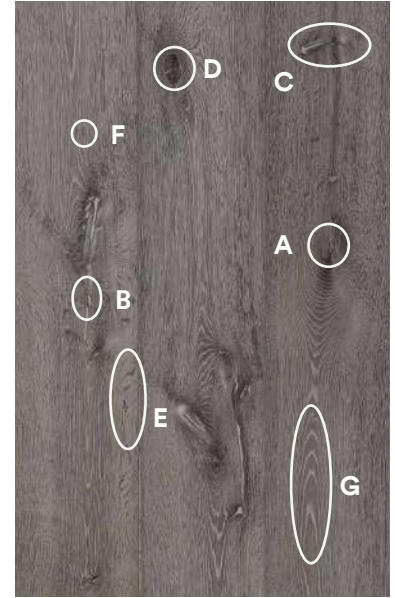
Distinct wood structure, with knots, shrinkage and wind cracks, mended by hand.



Not included: Splay knots

### 3. Coarse

Very lively wood structure, with selected knots, distinctive shrinkage and wind cracks, mended by hand.



## Characteristics

**A** Knot  
(intergrown)



Knots firmly intergrown together with the wood tissue. The cracks in a knot are filled by hand.

**B** Cracks



Cracks caused by e.g. growth stresses or mechanical impacts such as wind, frost or dry weather periods are filled by hand, using a specially produced putty, colour matched to the wood colouration.

**C** Splay knots



When a branch is cut along its longitudinal axis, this results in a splay knot, stretching out from the core.

**D** Loose knots



A knothole happens when a knot separates from the wood tissue and drops out. These holes are manually filled with matching wooden implants.

**E** Medullary rays



The flakes are created by the medullary rays of a tree that formerly provided it with water and nutrients. Transversely running rays are more frequently represented in both the medium and coarse grades.

**F** Pink knots



Very small knots, which appear in the form of dots, occasionally in close arrangements in the medium and coarse grade selections.

**G** Cathedral



The wood pores follow the consecutive annual rings. In the medium and coarse selection grades, the otherwise conical curves may also take a wild course.

**H** Moon rings



Late frost periods can cause the formation of moon rings, which appear as visible light rings in the cross-section. These rings occur more often in the medium and coarse grades, which are not depicted in the images above.

The above images symbolise the respective characteristics. These characteristics may appear slightly differently, depending on the chosen treatment and colouration, among other factors. Please note, up to 5% of your order quantity can include planks from an adjacent grade selection.



# Rough Cut Collection

## Further Information

### Indoor climate and wooden floor

Wood is a natural material that is adjusting to the indoor climate. Wood absorbs moisture from the air and releases it again.

We would like to point out that during the heating period, the floorboards might strongly dry out and thus develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

With the maintenance of a comfortable and healthy indoor climate of 20° C and 50% relative humidity during the heating season, you can largely avoid the negative effects of this natural phenomena.

Thermal- and hygrometers control the air in your rooms easily. In case the air is too dry, suitable measures for humidifying the air must be taken. We recommend you a humidifier control - hygrostat for obtaining a constant air humidity.

Installation should be carried out professionally by a trained Schotten & Hansen partner.

### Bonding

The preparation of the subsoil is to be carried out in accordance with the guidelines of the adhesive manufacturer and relevant DIN standards.

For the bonding of all Schotten & Hansen floor products we recommend a solvent-free and elastic adhesive.

In the process of glueing, full bonding to the subsoil and a sufficient contact pressure during the setting has to be ensured.

### Bonding on Screed

First, an inspection of the subsoil and the application requirements has to be conducted according to VOB Part B DIN 1961 and Part C DIN 18356.

Due to the large lengths and widths of some flooring products, increased care is required for the evenness of the subsoil.

### Installation on underfloor heating

All Schotten & Hansen long boards are to be fully bonded with elastic adhesive to underfloor heating. Prior to this, a thorough inspection of the heating screed's readiness for installation has to be carried out – in particular the heating protocol and the details of test points (pursuant to DIN standards) have to be documented by the screed layer. The adhesive must be suitable for bonding on an underfloor heating system.

Please observe the maximum surface temperature of 29° C.

Additionally, during a heating-period the air humidity should be improved. Otherwise the floorboards might strongly dry out and develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

### Important measurements prior to installation:

- Let the unpacked workpieces acclimatise in the final room conditions for approx. one week until the equilibrium moisture content is reached.
- Switch off underfloor heating three days before installation.
- Measure moisture content of the screed.
- Keep room climate constant at 45 % ± 5 % relative air humidity. This also applies for the next few days after the installation (during this time increase underfloor heating by 5° C per day).
- Prepare a heating protocol.

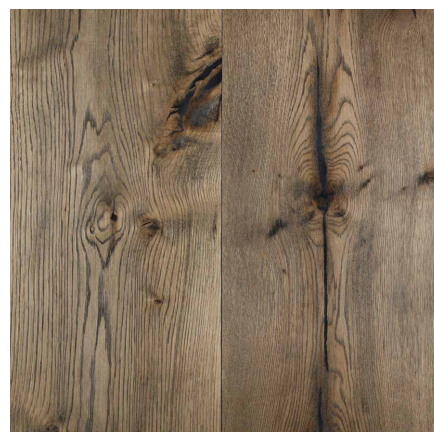
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**Schotten  
&Hansen**

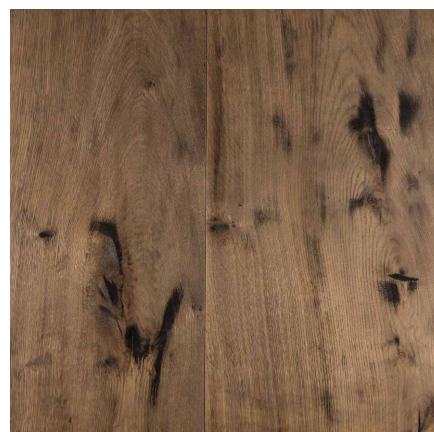
# OAK 1900

lived-in, authentic &  
welcoming

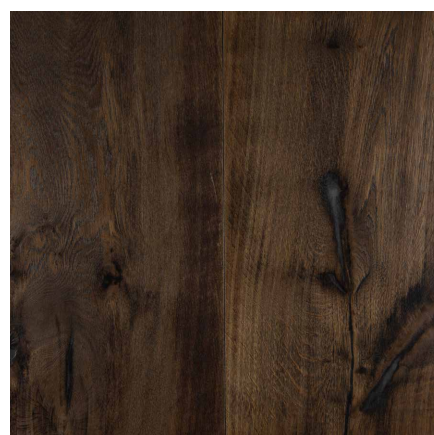
Collection



Oak 1900 light



Oak 1900 medium




Oak 1900 dark

**Schotten  
& Hansen**

# Eiche 1900 Collection

## Product specifications

<b>Description</b>	Construction: Three-layer engineered board Top-Layer: Oak veneer Carrier: Softwood
<b>Length<sup>1</sup></b>	2450-5000 mm, in steps of 500 mm <sup>2</sup> ; proportionally short lengths up to 10 %.
<b>Width<sup>1</sup></b>	280-360 mm; In steps of 10 mm
<b>Thickness<sup>1</sup></b>	ca. 19 mm <sup>3</sup> (± 0.5 mm)
<b>Top-layer<sup>1</sup></b>	Approx. 4.5 mm; glued waterproof and formaldehyde-free.
<b>Surface</b>	Avoid highly acidic and alkaline substances. Schotten & Hansen pre-finished, permeable surface. Surface treatment with natural oils, resins and waxes. Schotten & Hansen surfaces can be regenerated without sanding or mechanical treatment.
<b>Wood moisture content</b>	On delivery: approx. 8 % ex works. A special drying process during production reduces shrinkage and swelling behaviour of the floor boards after installation.
<b>Emissions</b>	Formaldehyde emission according to EN 14342: Class E1, measured as EN 717- 1 VOC-emission according to AgBB scheme < 1 mg / m <sup>3</sup> 
<b>Fire behaviour classification</b>	Cfl – S 1 according to EN 13501-1:2010
<b>Profile processing</b>	Boards are grooved and tongued on the long sides, Face sides of the boards are grooved. Chamfer: approx. 0.7 mm, 30°. Other chamfer options on request.
<b>Installations</b>	Full bonding with permanently elastic adhesive. Installation according to DIN 18356. Requirement on subsoil: Installation-ready subsoil according to DIN 18356 and DIN 18202 chart 3, line 4 increased requirements. Recommended adhesive: BONA Quantum or adhesive of equal quality (adhesive used for installation has to be approved by general building inspectorate); suitable for gluing the floorboards on screed.
<b>Underfloor heating</b>	Schotten & Hansen floorboards are well-suited for use in combination with underfloor heating with hot water or electrically. Heat conductivity $\lambda$ [W/(m*K)]: top layer oak 0.12 (calculated according to EN 14342:2013) Heat contact resistance R [m <sup>2</sup> K/W]: overall construction 0.15 (calculated according to EN 14342:2013) Maximum surface temperature of the floorboards: 29° C.
<b>Cleaning &amp; Care</b>	Schotten & Hansen cleaning and caring products. Schotten & Hansen recommends the use of a floor polishing machine. For further information please see the cleaning and caring instructions or contact our service department: <a href="mailto:service@schotten-hansen.com">service@schotten-hansen.com</a>
<b>Recycling</b>	Schotten & Hansen wood products are recyclable according to the waste wood regulation category A2 and can therefore be reused for the production of wood-based materials.

<sup>1</sup> Dimensions may vary slightly due to production conditions. Distribution of lengths and widths according to production requirements.

<sup>2</sup> Possible fixed lengths: 2450, 3000, 3500, 4000, 4500, 5000 mm

<sup>3</sup> Other total thickness of boards possible on request.

# Eiche 1900 Collection

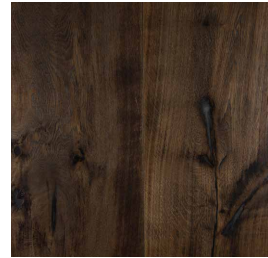
## Collection Colours

light

medium

dark

Eiche 1900



## Selection

**3 Coarse**

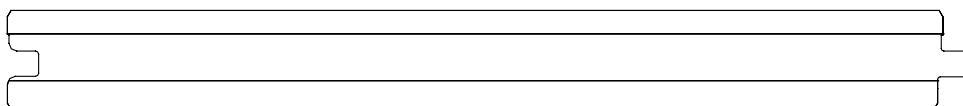
Very lively wood structure with selected knots, distinctive shrinkage and wind cracks, mended by hand.

Up to 5% of the boards may originate from the corresponding neighboring selection.

## Treatment

**3 Shrunken**

Special processes create an expressive surface with the character of naturally aged wood. Patented Schotten & Hansen surface treatment.



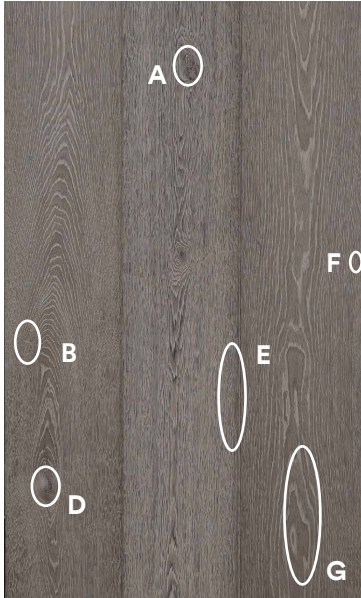
Colour between floorboards is subject to variations and display exhibits or samples, as far as these are due to the natural quality of the used material as well as customary.

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& Hansen**

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### 1. Fine

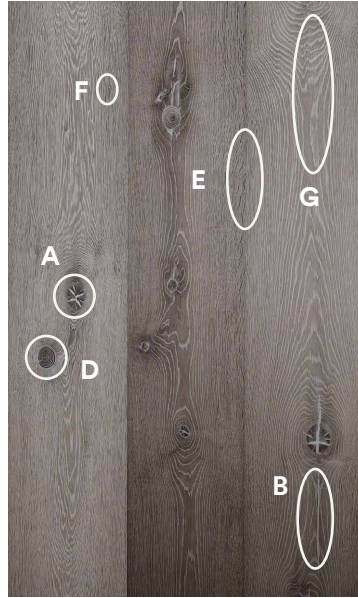
Even and calm wood structure, with few small knots and fine cracks, mended by hand.



Not included: Splay knots, moon rings

### 2. Medium

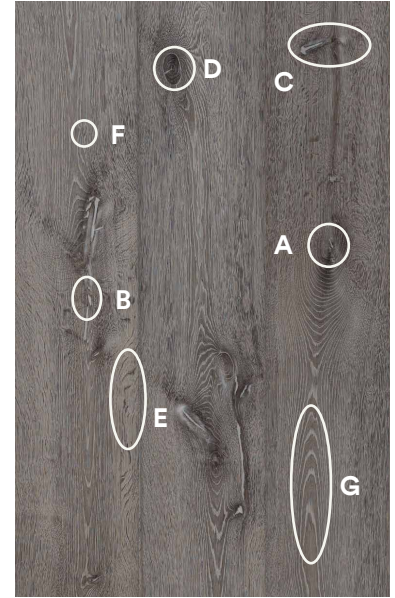
Distinct wood structure, with knots, shrinkage and wind cracks, mended by hand.



Not included: Splay knots

### 3. Coarse

Very lively wood structure, with selected knots, distinctive shrinkage and wind cracks, mended by hand.



## Characteristics

**A** Knot  
(intergrown)



Knots firmly intergrown together with the wood tissue. The cracks in a knot are filled by hand.

**B** Cracks



Cracks caused by e.g. growth stresses or mechanical impacts such as wind, frost or dry weather periods are filled by hand, using a specially produced putty, colour matched to the wood colouration.

**C** Splay knots



When a branch is cut along its longitudinal axis, this results in a splay knot, stretching out from the core.

**D** Loose knots



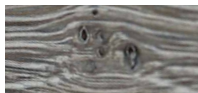
A knothole happens when a knot separates from the wood tissue and drops out. These holes are manually filled with matching wooden implants.

**E** Medullary rays



The flakes are created by the medullary rays of a tree that formerly provided it with water and nutrients. Transversely running rays are more frequently represented in both the medium and coarse grades.

**F** Pink knots



Very small knots, which appear in the form of dots, occasionally in close arrangements in the medium and coarse grade selections.

**G** Cathedral



The wood pores follow the consecutive annual rings. In the medium and coarse selection grades, the otherwise conical curves may also take a wild course.

**H** Moon rings



Late frost periods can cause the formation of moon rings, which appear as visible light rings in the cross-section. These rings occur more often in the medium and coarse grades, which are not depicted in the images above.

The above images symbolise the respective characteristics. These characteristics may appear slightly differently, depending on the chosen treatment and colouration, among other factors. Please note, up to 5% of your order quantity can include planks from an adjacent grade selection.

# Eiche 1900 Collection

## Further Information

### Indoor climate and wooden floor

Wood is a natural material that is adjusting to the indoor climate. Wood absorbs moisture from the air and releases it again.

We would like to point out that during the heating period, the floorboards might strongly dry out and thus develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

With the maintenance of a comfortable and healthy indoor climate of 20° C and 50% relative humidity during the heating season, you can largely avoid the negative effects of this natural phenomena.

Thermal- and hygrometers control the air in your rooms easily. In case the air is too dry, suitable measures for humidifying the air must be taken. We recommend you a humidifier control - hygrostat for obtaining a constant air humidity.

Installation should be carried out professionally by a trained Schotten & Hansen partner.

### Bonding

The preparation of the subsoil is to be carried out in accordance with the guidelines of the adhesive manufacturer and relevant DIN standards.

For the bonding of all Schotten & Hansen floor products we recommend a solvent-free and elastic adhesive.

In the process of glueing, full bonding to the subsoil and a sufficient contact pressure during the setting has to be ensured.

### Bonding on Screed

First, an inspection of the subsoil and the application requirements has to be conducted according to VOB Part B DIN 1961 and Part C DIN 18356.

Due to the large lengths and widths of some flooring products, increased care is required for the evenness of the subsoil.

### Installation on underfloor heating

All Schotten & Hansen long boards are to be fully bonded with elastic adhesive to underfloor heating. Prior to this, a thorough inspection of the heating screed's readiness for installation has to be carried out – in particular the heating protocol and the details of test points (pursuant to DIN standards) have to be documented by the screed layer. The adhesive must be suitable for bonding on an underfloor heating system.

Please observe the maximum surface temperature of 29° C.

Additionally, during a heating-period the air humidity should be improved. Otherwise the floorboards might strongly dry out and develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

### Important measurements prior to installation:

- Let the unpacked workpieces acclimatise in the final room conditions for approx. one week until the equilibrium moisture content is reached.
- Switch off underfloor heating three days before installation.
- Measure moisture content of the screed.
- Keep room climate constant at 45 % ± 5 % relative air humidity. This also applies for the next few days after the installation (during this time increase underfloor heating by 5° C per day).
- Prepare a heating protocol.

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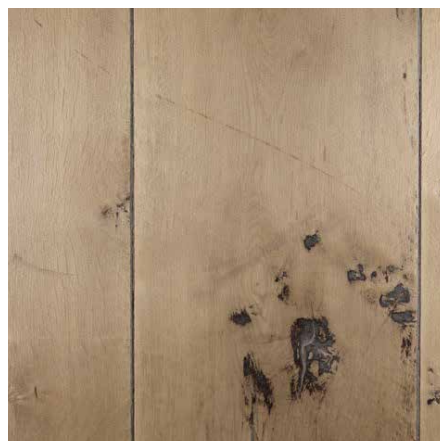
**Schotten  
& Hansen**



# ENGELI

historic, patinated &  
remarkable

Collection



Engeli light



Engeli medium




Engeli dark

**Schotten  
& Hansen**

# Engeli Collection

## Product specifications

<b>Description</b>	Construction: Multi-layer construction Top-Layer: Oak veneer Carrier: Birch plywood
<b>Length<sup>1</sup></b>	2450-5000 mm, in steps of 500 mm <sup>2</sup> ; proportionally short lengths (1450 mm, 1950 mm) up to 10 %.
<b>Width<sup>1</sup></b>	240-360 mm, In steps of 40 mm <sup>3</sup>
<b>Thickness<sup>1</sup></b>	17 mm <sup>4</sup> (± 0.5 mm)
<b>Top-layer<sup>1</sup></b>	2.5 mm (± 0.5 mm); glued waterproof and formaldehyde-free.
<b>Surface</b>	Schotten & Hansen pre-finished, permeable surface. Surface treatment with natural oils, resins and waxes. Schotten & Hansen surfaces can be regenerated without sanding or mechanical treatment. Avoid strongly acidic and alkaline agents.
<b>Wood moisture content</b>	On delivery: approx. 8 % ex works. A special drying process during production reduces shrinkage and swelling behaviour of the floor boards after installation.
<b>Emissions</b>	Formaldehyde emission according to EN 14342: Class E1, measured as EN 717- 1 VOC-emission according to AgBB scheme < 1 mg / m <sup>3</sup> . 
<b>Fire behaviour classification</b>	Dfl – s1 according to EN 14342:2013
<b>Profile processing</b>	Boards are grooved and tongued on the long sides, Face sides of the boards are grooved. Integrated, filled joint 4 mm.
<b>Installations</b>	Full bonding with permanently elastic adhesive. Installation according to DIN 18356. Requirement on subsoil: Installation-ready subsoil according to DIN 18356 and DIN 18202 chart 3, line 4 increased requirements. Recommended adhesive: BONA Quantum or adhesive of equal quality (adhesive used for installation has to be approved by general building inspectorate); suitable for gluing the floorboards on screed. We recommend a room-length installation of the floor boards.
<b>Underfloor heating</b>	Schotten & Hansen floorboards are well-suited for use in combination with underfloor heating with hot water or electrically. Heat conductivity $\lambda$ [W/(m*K)]: top layer oak 0.12 (calculated according to EN 14342:2013) Heat contact resistance R [m <sup>2</sup> K/W]: overall construction 0.11 (calculated according to EN 14342:2013) Maximum surface temperature of the floorboards: 29° C.
<b>Cleaning &amp; Care</b>	Schotten & Hansen cleaning and caring products. Schotten & Hansen recommends the use of a floor polishing machine. For further information please see the cleaning and caring instructions or contact our service department: <a href="mailto:service@schotten-hansen.com">service@schotten-hansen.com</a>
<b>Recycling</b>	Schotten & Hansen wood products are recyclable according to the waste wood regulation category A2 and can therefore be reused for the production of wood-based materials.

<sup>1</sup> Dimensions may vary slightly due to production conditions. Distribution of lengths and widths according to production requirements.

<sup>2</sup> Possible fixed lengths: 3000, 3500, 4000, 4500, 5000 mm

<sup>3</sup> Possible fixed widths: 240, 280, 320, 360 mm

<sup>4</sup> Other total thickness of boards possible on request



# Engeli Collection

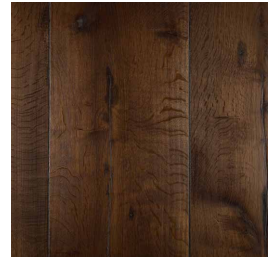
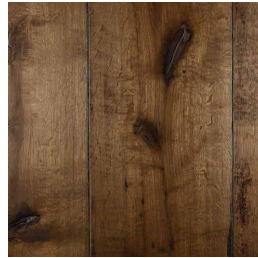
## Collection Colours

light

medium

dark

Engeli



## Selection

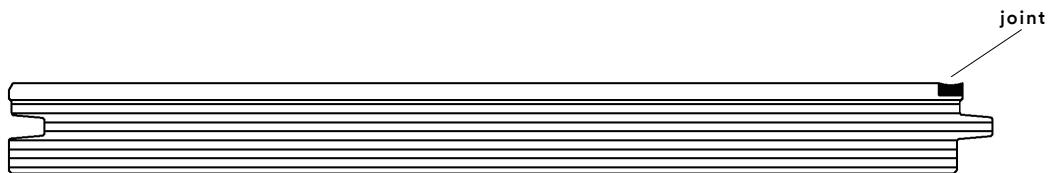
6 Engeli

Very lively wood structure with selected knots, distinctive shrinkage and wind cracks, mended by hand.

## Treatment

6 Engeli

Shrunk treatment<sup>5</sup> with integrated and filled joint between the floor boards in a matching colour.



We reserve the right to deviations in color compared to exhibits or samples, insofar as these are in the nature of the materials and are customary in the trade.

<sup>5</sup> Patented Schotten & Hansen surface treatment.

**Schotten  
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# Engeli Collection

## Further Information

### Indoor climate and wooden floor

Wood is a natural material that is adjusting to the indoor climate. Wood absorbs moisture from the air and releases it again.

We would like to point out that during the heating period, the floorboards might strongly dry out and thus develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

With the maintenance of a comfortable and healthy indoor climate of 20° C and 50% relative humidity during the heating season, you can largely avoid the negative effects of this natural phenomena.

Thermal- and hygrometers control the air in your rooms easily. In case the air is too dry, suitable measures for humidifying the air must be taken. We recommend you a humidifier control - hygrostat for obtaining a constant air humidity.

Installation should be carried out professionally by a trained Schotten & Hansen partner.

### Bonding

The preparation of the subsoil is to be carried out in accordance with the guidelines of the adhesive manufacturer and relevant DIN standards.

For the bonding of all Schotten & Hansen floor products we recommend a solvent-free and elastic adhesive.

In the process of glueing, full bonding to the subsoil and a sufficient contact pressure during the setting has to be ensured.

### Bonding on Screed

First, an inspection of the subsoil and the application requirements has to be conducted according to VOB Part B DIN 1961 and Part C DIN 18356.

Due to the large lengths and widths of some flooring products, increased care is required for the evenness of the subsoil.

### Installation on underfloor heating

All Schotten & Hansen long boards are to be fully bonded with elastic adhesive to underfloor heating. Prior to this, a thorough inspection of the heating screed's readiness for installation has to be carried out – in particular the heating protocol and the details of test points (pursuant to DIN standards) have to be documented by the screed layer. The adhesive must be suitable for bonding on an underfloor heating system.

Please observe the maximum surface temperature of 29° C.

Additionally, during a heating-period the air humidity should be improved. Otherwise the floorboards might strongly dry out and develop shrinkage cracks. Cracks caused by low air humidity during the heating period do not justify complaint.

### Important measurements prior to installation:

- Let the unpacked workpieces acclimatise in the final room conditions for approx. one week until the equilibrium moisture content is reached.
- Switch off underfloor heating three days before installation.
- Measure moisture content of the screed.
- Keep room climate constant at 45 % ± 5 % relative air humidity. This also applies for the next few days after the installation (during this time increase underfloor heating by 5° C per day).
- Prepare a heating protocol.

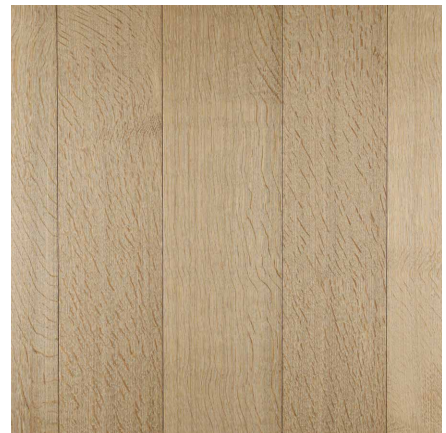
All information on this data sheet is to be considered as advice and is based on empirical investigations according to today's state of the art. Therefore, all provided information on the suitability, processing and application of our products, as well as technical advice and further particulars, do explicitly not release the customer and/or user from verifying the products' suitability by means of their own tests.



# TIGER GRAIN

bold, wild &  
recognisable

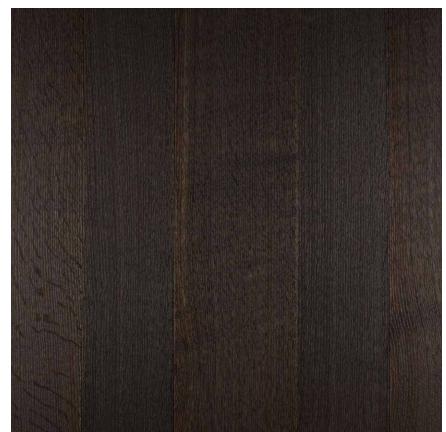
Collection



Linen light



Linen medium




Linen dark

**Schotten  
& Hansen**

# Tiger Grain Collection

## Product specifications

<b>Description</b>	Construction: Multi-layer construction Top-Layer: Oak veneer Carrier: Birch plywood
<b>Length<sup>1</sup></b>	1450-2950 mm; proportionally short lengths up to 10%
<b>Width<sup>1</sup></b>	160-240 mm; In steps of 10 mm
<b>Thickness<sup>1</sup></b>	ca. 15 mm <sup>2</sup> (± 0.5 mm)
<b>Top-layer<sup>1</sup></b>	Approx. 2.8 mm; glued waterproof and formaldehyde-free.
<b>Surface</b>	Schotten & Hansen pre-finished, permeable surface. Surface treatment with natural oils, resins and waxes. Schotten & Hansen surfaces can be regenerated without sanding or mechanical treatment. Avoid strongly acidic and alkaline agents.
<b>Wood moisture content</b>	On delivery: approx. 8 % ex works. A special drying process during production reduces shrinkage and swelling behaviour of the floor boards after installation.
<b>Emissions</b>	Formaldehyde emission according to EN 14342: Class E1, measured as EN 717- 1 VOC-emission according to AgBB scheme < 1 mg / m <sup>3</sup> . 
<b>Fire behaviour classification</b>	Cfl – S 1 according to EN 13501-1:2010
<b>Profile processing</b>	Boards are grooved and tongued on the long sides, Face sides of the boards are grooved. Chamfer: approx. 0.7 mm, 30°. Other chamfer options on request.
<b>Installations</b>	Full bonding with permanently elastic adhesive. Installation according to DIN 18356. Requirement on subsoil: Installation-ready subsoil according to DIN 18356 and DIN 18202 chart 3, line 4 increased requirements. Recommended adhesive: BONA Quantum or adhesive of equal quality (adhesive used for installation has to be approved by general building inspectorate); suitable for gluing the floorboards on screed.
<b>Underfloor heating</b>	Schotten & Hansen floorboards are well-suited for use in combination with underfloor heating with hot water or electrically. Heat conductivity $\lambda$ [W/(m*K)]: top layer oak 0.169 (calculated according to EN 14342:2013) Heat contact resistance R [m <sup>2</sup> K/W]: overall construction 0.088 (calculated according to EN 14342:2013) Maximum surface temperature of the floorboards: 29° C.
<b>Cleaning &amp; Care</b>	Schotten & Hansen cleaning and caring products. Schotten & Hansen recommends the use of a floor polishing machine. For further information please see the cleaning and caring instructions or contact our service department: <a href="mailto:service@schotten-hansen.com">service@schotten-hansen.com</a>
<b>Recycling</b>	Schotten & Hansen wood products are recyclable according to the waste wood regulation category A2 and can therefore be reused for the production of wood-based materials.

<sup>1</sup> Dimensions may vary slightly due to production conditions and availability. Distribution of lengths and widths according to production requirements.

<sup>3</sup> Other total thickness of boards possible on request.

# Tiger Grain Collection

## Collection Colours

	light	medium	dark
Linen			

## Selection

### 5 Tiger Grain

Even and calm wood structure with few small knots and fine cracks, mended by hand. The hand-picked feature of the cut wood rays results in a distinctive tiger-pelt appearance that gives contemporary flair to any space.

## Treatment

### 1 Brushed

Accentuate the wood's typical grain structure by brushing out early wood.



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# Tiger Grain Collection

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